RATED TO 1500 PSI (100 BAR)

Presto Port™



HIGH PRESSURE, PRESS-FIT PORT ADAPTORS

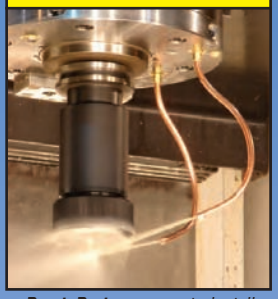
■ *Converts low pressure **ScrewBall** type ports to high pressure fixed, threaded ports*

PROBLEM



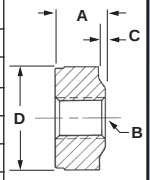
*Original equipment **ScrewBall**-type nozzles often can't reach the cutting tool, and can move out of position or blow out under high pressure*

SOLUTION



***PrestoPorts** are easy to install and provide many options for routing high pressure coolant to the cutting tool (shown here with **Extension Tubes** - see page 17)*

DIMENSIONS IN MILLIMETERS (except as noted)

Part No.	Nominal Dia "D"*	Thread "B"	Length "A"	C	Pkg Qty	Configuration
PP24086	8mm	M6x1	6.0	0	5	
PP24106	10mm	M6x1	6.0	0	5	
PP24126	12mm	M6x1	6.0	0	5	
PP24121	12mm	1/8 NPT/BSPT	6.0	0	5	
PP24146	14mm	M6x1	7.1	1.0	5	
PP24141	14mm	1/8 NPT/BSPT	6.0	0	5	
PP24156	15mm	M6x1	7.1	1.0	5	
PP24151	15mm	1/8 NPT/BSPT	6.0	0	5	
PP24166	16mm	M6x1	7.1	1.0	5	
PP24161	16mm	1/8 NPT/BSPT	6.0	0	5	

Installation and Removal Tools

M6 Installation Tool
Part No. IT21225
Use to Install all M6 (Thread 'B') ***PrestoPorts***



NPT/BSPT Installation Tool
Part No. IT21230
Use to install all 1/8 NPT/BSPT (Thread 'B') ***PrestoPorts***



Slide Hammer Kit
Part No. SH21306
Use to remove ***PrestoPorts*** and original equipment nozzles. Includes adaptors to fit M3.5, M4, M5, M6 and 1/8 NPT/BSPT

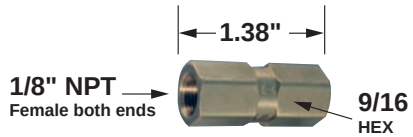
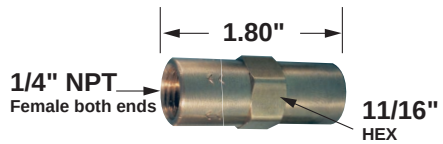
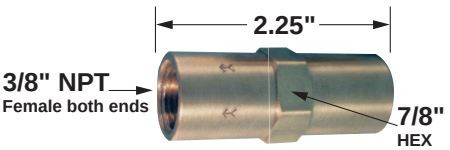


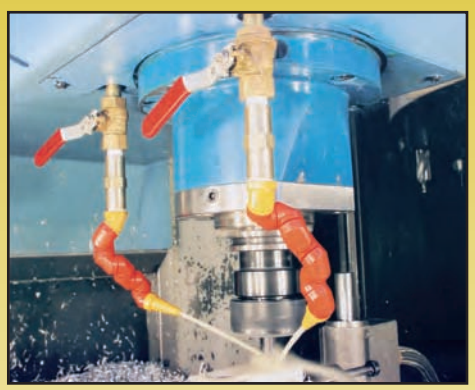
Material: Brass **Maximum Pressure:** 1500 PSI (100 bar) **Maximum Operating Temperature:** 300˚F (150˚C) ***Hole Tolerance:** H9

Check Valves

■ *Ideal for horizontal and vertical machining centers* ■ *Stops drain-down of coolant lines between tool changes*
■ *Eliminates delay of coolant flow, preventing dry cutting*

DIMENSIONS IN INCHES

Part No.	Configuration	Pkg Qty
CV19005		1
CV19010		1
CV19015		1



***QPM Check Valves** dramatically speed up coolant response time in this machining center application.*

Material: Brass **Cracking Pressure:** 1 psi (.07 bar)
Maximum Pressure: 500 psi (33 bar)
Maximum Operating Temperature: 160°F (70˚C)
Recommended Coolant Filtration: 100 microns

NOTE: Use ***DualFit*** nipples (page15) to adapt to BSPT ports

WE RESERVE THE RIGHT TO CHANGE SPECIFICATIONS WITHOUT NOTICE OR OBLIGATION.